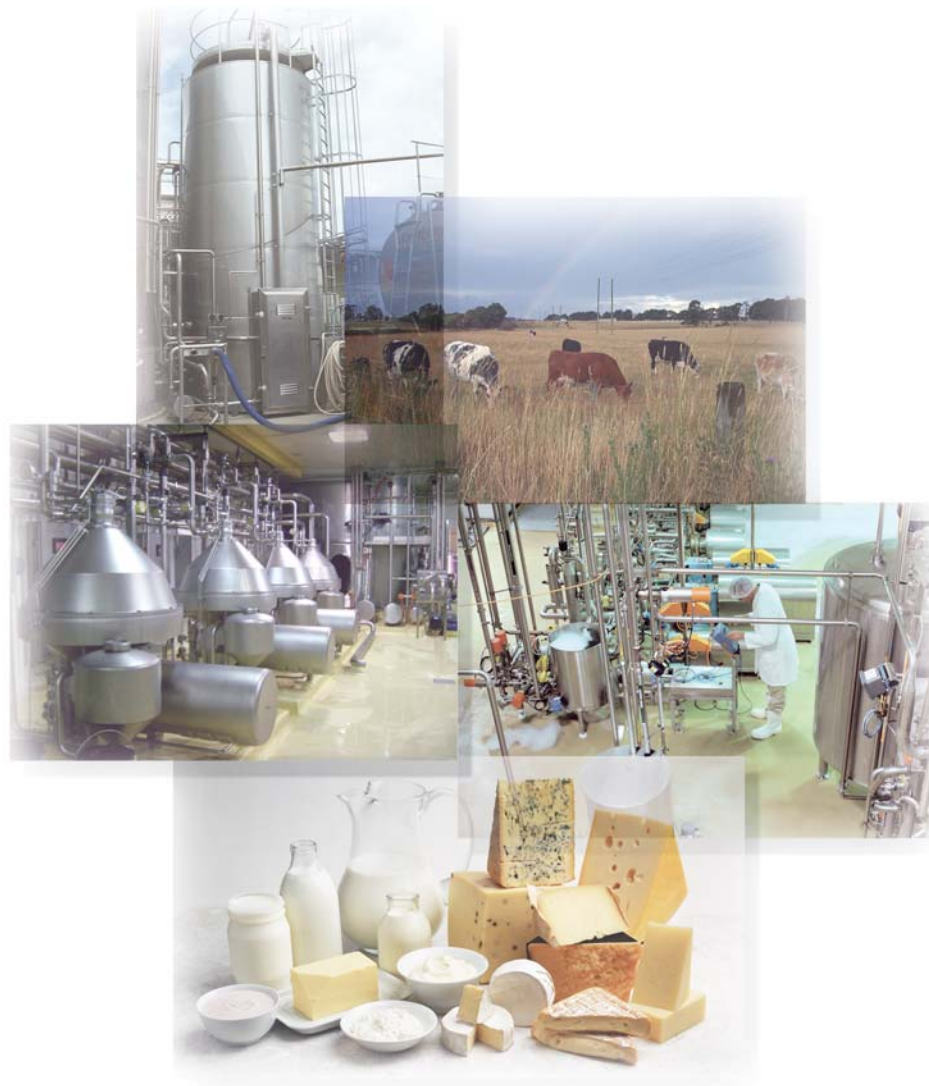


# Eco-efficiency

for the

# Dairy Processing Industry



August 2004